CANONICAL LIVING OVERVIEW GUIDE

Inference Serving, Quantization, KV Cache, and Throughput Engineering

A production inference guide covering serving architecture, tokenization, prefill, decoding, batching, scheduling, KV caches, quantization, parallelism, speculative decoding, autoscaling, SLOs, observability, cost, and failure recovery.

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Publication position
This is a living field guide. It is designed for frequent revision while retaining a stable permanent identity. Candidate status means the content is ready for structured use and review but is not represented as an external certification or authority publication.

LEVEL	CLASS	CADENCE	EVIDENCE
L1-L4	FIELD GUIDE	QUARTERLY	SOURCE-BOUND
Foundational through frontier	Practical and educational	Interim updates as needed	Limitations remain visible

Reader orientation

Dimension	Engineering position
Primary domain	MYTHOS-AI - Artificial Intelligence & Agentic Systems
Secondary domain	MYTHOS-CLD; MYTHOS-DAT; MYTHOS-SWE
Audience	AI infrastructure, performance, platform, cloud, SRE, and model-serving engineers.
Prerequisites	Model architecture, GPU computing, distributed systems, performance engineering, networking, and observability.
Publisher / owner	Mythos Systems / Aaron Stovall
Public classification	Public technical guidance

Expected outcomes

Decompose inference latency, memory, throughput, and quality across the complete service path.

Engineer batching, scheduling, KV-cache, prefix reuse, and parallelism for mixed workloads.

Select quantization and speculative techniques through measured quality and hardware evidence.

Operate scalable inference services with SLOs, admission control, observability, and recovery.

Benchmark and optimize without hiding queueing, tail latency, failures, or cost.

How to use this guide

Read the guide as a progressive system rather than a disconnected encyclopedia. Foundational material establishes the mental model; practitioner sections convert it into repeatable implementation and operations; advanced sections expose architecture, scale, security, and failure behavior; frontier sections describe technologies whose evidence or maturity is still evolving.

Suggested reading path
New practitioners should follow the chapters in order and complete the laboratories. Experienced engineers may begin with the architecture, failure, validation, or frontier sections, then use the related-document map to deepen a specific topic.

Learning and assurance model

Level	Reader outcome
L1 - Foundational	Terminology, first principles, component roles, packet or state flow, and simple working examples.
L2 - Practitioner	Implementation, configuration, automation, testing, troubleshooting, and operational evidence.
L3 - Advanced	Architecture, scale, concurrency, resilience, threat models, performance, and complex migrations.
L4 - Frontier	Emerging systems, research directions, technical uncertainty, readiness gates, and adoption signals.

Contents

CHAPTER 01

Inference request and execution pipeline

Trace work from request admission through generated output.

Chapter operating position

Trace work from request admission through generated output.

1.1 Request validation and tokenization

Request validation and tokenization must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Validate model, parameters, schema, prompt size, special tokens, tools, and tenant policy. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for request validation and tokenization.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating request validation and tokenization as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for request validation and tokenization.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

1.2 Prefill and decode

Prefill and decode must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Separate prompt processing from iterative token generation and identify compute and memory bottlenecks. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for prefill and decode.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

Treating prefill and decode as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for prefill and decode.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

1.3 Sampling and structured output

Sampling and structured output must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Implement temperature, top-k, top-p, penalties, stops, constrained decoding, and validation. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

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Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for sampling and structured output.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating sampling and structured output as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for sampling and structured output.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

1.4 Streaming and completion

Streaming and completion must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Deliver ordered chunks, usage, finish reasons, cancellation, final validation, and cleanup. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for streaming and completion.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating streaming and completion as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for streaming and completion.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 01 laboratory and review

Practical laboratory
Instrument a small inference pipeline and measure tokenization, prefill, decode, streaming, and postprocessing independently.

Laboratory evidence package

Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.

Versioned configuration or code with explanatory comments and reproducible setup instructions.

Nominal-path validation plus at least two injected failure or boundary conditions.

Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.

A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore semantic decoding accelerators and hardware-native structured generation.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 02

Memory architecture and KV cache

Understand the dominant state retained during autoregressive generation.

Chapter operating position

Understand the dominant state retained during autoregressive generation.

2.1 KV-cache shape and growth

KV-cache shape and growth must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Relate layers, heads, head dimension, sequence, batch, precision, and model architecture. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

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Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for kv-cache shape and growth.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating kv-cache shape and growth as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for kv-cache shape and growth.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

2.2 Paged allocation and fragmentation

Paged allocation and fragmentation must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Use blocks, free lists, eviction, reuse, and scheduling to improve memory utilization. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for paged allocation and fragmentation.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

- Treating paged allocation and fragmentation as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for paged allocation and fragmentation.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

2.3 Prefix and session reuse

Prefix and session reuse must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Share stable prefixes safely across requests, tenants, adapters, and model versions. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

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Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for prefix and session reuse.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating prefix and session reuse as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.

- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for prefix and session reuse.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

2.4 Quantized and offloaded cache

Quantized and offloaded cache must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Trade memory, bandwidth, latency, quality, CPU, GPU, and distributed storage. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for quantized and offloaded cache.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating quantized and offloaded cache as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for quantized and offloaded cache.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 02 laboratory and review

Practical laboratory
Build a KV-cache estimator and simulate fragmentation, prefix reuse, eviction, and precision changes.

Laboratory evidence package

- Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.
- Versioned configuration or code with explanatory comments and reproducible setup instructions.
- Nominal-path validation plus at least two injected failure or boundary conditions.
- Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.
- A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore distributed persistent caches and learned cache retention.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 03

Batching, scheduling, and admission control

Maximize useful throughput while protecting interactive latency and fairness.

Chapter operating position
Maximize useful throughput while protecting interactive latency and fairness.

3.1 Static and continuous batching

Static and continuous batching must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Compare request grouping, iteration-level scheduling, padding, utilization, and tail latency. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for static and continuous batching.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating static and continuous batching as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for static and continuous batching.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

3.2 Workload classes and priorities

Workload classes and priorities must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Separate interactive, batch, long-context, tool, multimodal, and background requests. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for workload classes and priorities.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

Treating workload classes and priorities as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for workload classes and priorities.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

3.3 Admission and overload

Admission and overload must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Use token budgets, queue limits, deadlines, reservations, rejection, degradation, and backpressure. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for admission and overload.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating admission and overload as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for admission and overload.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

3.4 Fairness and tenant isolation

Fairness and tenant isolation must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Prevent large prompts, long outputs, retries, and priority users from starving others. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for fairness and tenant isolation.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating fairness and tenant isolation as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for fairness and tenant isolation.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 03 laboratory and review

Practical laboratory
Simulate a continuous batching scheduler under mixed prompt and output lengths, then evaluate fairness and tail latency.

Laboratory evidence package

- Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.
- Versioned configuration or code with explanatory comments and reproducible setup instructions.
- Nominal-path validation plus at least two injected failure or boundary conditions.
- Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.
- A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore reinforcement-learned schedulers constrained by SLO and cost policy.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 04

Quantization and numerical deployment

Reduce memory and improve throughput without assuming equal quality across workloads.

Chapter operating position

Reduce memory and improve throughput without assuming equal quality across workloads.

4.1 Weight, activation, and KV precision

Weight, activation, and KV precision must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Compare FP16, BF16, FP8, INT8, INT4, mixed, weight-only, activation-aware, and cache quantization. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for weight, activation, and kv precision.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating weight, activation, and kv precision as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for weight, activation, and kv precision.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

4.2 Calibration and outliers

Calibration and outliers must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Select representative data, scales, groups, clipping, smoothness, and per-layer treatment. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for calibration and outliers.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

- Treating calibration and outliers as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for calibration and outliers.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

4.3 Kernel and hardware compatibility

Kernel and hardware compatibility must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Match formats to compute capability, tensor cores, vector units, compilers, and serving engines. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for kernel and hardware compatibility.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating kernel and hardware compatibility as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.

- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for kernel and hardware compatibility.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

4.4 Quality validation

Quality validation must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Evaluate language, code, reasoning, structured output, multilingual, multimodal, safety, and rare failures. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for quality validation.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating quality validation as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for quality validation.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 04 laboratory and review

Practical laboratory
Create a quantization acceptance matrix with memory, throughput, latency, and task-quality gates.

Laboratory evidence package

Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.

Versioned configuration or code with explanatory comments and reproducible setup instructions.

Nominal-path validation plus at least two injected failure or boundary conditions.

Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.

A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore online adaptive quantization and precision allocation per request.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 05

Parallelism and distributed serving

Scale models and replicas across devices and nodes.

Chapter operating position
Scale models and replicas across devices and nodes.

5.1 Tensor and pipeline parallelism

Tensor and pipeline parallelism must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Split layers and tensor operations while managing communication, bubbles, topology, and failure. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for tensor and pipeline parallelism.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating tensor and pipeline parallelism as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for tensor and pipeline parallelism.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

5.2 Expert and sequence parallelism

Expert and sequence parallelism must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Distribute MoE experts or sequence work and manage routing, all-to-all, and imbalance. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for expert and sequence parallelism.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

- Treating expert and sequence parallelism as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for expert and sequence parallelism.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

5.3 Data parallel replicas

Data parallel replicas must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Route requests, share adapters or caches, scale horizontally, and isolate failures. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for data parallel replicas.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating data parallel replicas as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for data parallel replicas.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

5.4 Disaggregated prefill and decode

Disaggregated prefill and decode must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Separate compute phases, transfer cache state, and evaluate network and scheduling overhead. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for disaggregated prefill and decode.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating disaggregated prefill and decode as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for disaggregated prefill and decode.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 05 laboratory and review

Practical laboratory
Model tensor, pipeline, replica, and disaggregated serving choices for a workload and hardware topology.

Laboratory evidence package

- Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.
- Versioned configuration or code with explanatory comments and reproducible setup instructions.
- Nominal-path validation plus at least two injected failure or boundary conditions.
- Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.
- A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore composable accelerators, memory fabrics, and optical inference interconnects.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 06

Decoding acceleration and output control

Reduce generation time while preserving result quality and semantics.

Chapter operating position
Reduce generation time while preserving result quality and semantics.

6.1 Speculative decoding

Speculative decoding must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Use draft models or predictors, acceptance, verification, batching, and model compatibility. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for speculative decoding.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating speculative decoding as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for speculative decoding.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

6.2 Parallel candidate and tree methods

Parallel candidate and tree methods must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Generate and verify multiple tokens or branches while controlling memory and complexity. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for parallel candidate and tree methods.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

- Treating parallel candidate and tree methods as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for parallel candidate and tree methods.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

6.3 Constrained decoding

Constrained decoding must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Use grammars, schemas, tries, token masks, validators, retries, and repair. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for constrained decoding.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating constrained decoding as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.

- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for constrained decoding.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

6.4 Early exit and adaptive compute

Early exit and adaptive compute must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Vary reasoning tokens, depth, model route, and stopping according to confidence and task. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for early exit and adaptive compute.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating early exit and adaptive compute as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for early exit and adaptive compute.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 06 laboratory and review

Practical laboratory

Implement a speculative-decoding simulator and measure acceptance rate, speedup, and cases where overhead dominates.

Laboratory evidence package

Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.

Versioned configuration or code with explanatory comments and reproducible setup instructions.

Nominal-path validation plus at least two injected failure or boundary conditions.

Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.

A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore learned draft systems and verifier-guided adaptive generation.

Review gate

Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 07

Service reliability, observability, and autoscaling

Operate inference as a production distributed system.

Chapter operating position

Operate inference as a production distributed system.

7.1 SLOs and telemetry

SLOs and telemetry must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Measure queue, prefill, decode, tokens, cache, memory, batch, errors, cancellations, quality, and user latency. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for slos and telemetry.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating slos and telemetry as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for slos and telemetry.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

7.2 Health and failure handling

Health and failure handling must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Detect model load, worker, device, memory, network, dependency, and output-validation failures. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for health and failure handling.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

Treating health and failure handling as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for health and failure handling.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

7.3 Autoscaling and capacity

Autoscaling and capacity must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Scale by queued tokens, active sequences, memory, latency, arrival rate, warmup, and model placement. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for autoscaling and capacity.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating autoscaling and capacity as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for autoscaling and capacity.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

7.4 Fallback and degradation

Fallback and degradation must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Use smaller models, shorter context, lower output, alternate regions, cached responses, and safe rejection. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for fallback and degradation.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating fallback and degradation as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for fallback and degradation.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 07 laboratory and review

Practical laboratory
Run a capacity exercise with traffic bursts, worker loss, memory pressure, model reload, and fallback routing.

Laboratory evidence package

- Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.
- Versioned configuration or code with explanatory comments and reproducible setup instructions.
- Nominal-path validation plus at least two injected failure or boundary conditions.
- Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.
- A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore predictive autoscaling and self-healing model-serving fabrics.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

CHAPTER 08

Benchmarking, economics, and optimization governance

Optimize against representative outcomes rather than headline tokens per second.

Chapter operating position

Optimize against representative outcomes rather than headline tokens per second.

8.1 Benchmark design

Benchmark design must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Control model, precision, prompt and output length, concurrency, hardware, software, warmup, and quality. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for benchmark design.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

- Treating benchmark design as a model capability claim disconnected from complete system behavior.
- Using one benchmark, model judge, or successful demonstration as proof of production readiness.
- Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.
- Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.
- Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.
- Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for benchmark design.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

8.2 Latency and throughput reporting

Latency and throughput reporting must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Report time to first token, inter-token latency, end-to-end latency, tails, tokens, and successful requests. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

- Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for latency and throughput reporting.
- Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.
- Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.
- Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.
- Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.
- Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Implementation sketch

```
request:
  prompt_tokens: 6000
  max_output_tokens: 800
  priority: interactive
scheduler:
  continuous_batching: true
  max_running_tokens: 65536
  deadline_ms: 12000
kv_cache:
  precision: fp8
  prefix_cache: tenant-and-model-isolated
admission:
  reject_when: queued_tokens > 250000
```

Failure patterns

Treating latency and throughput reporting as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for latency and throughput reporting.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

8.3 Cost and energy

Cost and energy must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Measure accelerator time, CPU, memory, storage, network, idle capacity, licensing, and energy. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for cost and energy.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating cost and energy as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for cost and energy.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

8.4 Optimization decision record

Optimization decision record must be treated as an observable AI-system mechanism rather than a model label, benchmark claim, prompt trick, or framework feature. Document evidence, quality impact, complexity, portability, regression tests, rollback, and review triggers. The implementation should name authoritative inputs, data and model versions, identities, state transitions, permissions, resource limits, telemetry, failure behavior, uncertainty, rollback, and acceptance criteria.

This guide traces the subject through the request, tokenization, admission, queue, prefill, KV state, decode, stream, completion, and service telemetry chain. A fluent response, high aggregate score, successful tool call, or green service dashboard is not sufficient proof. Intended behavior must be reconciled with hidden tests, source evidence, negative and adversarial cases, latency and resource measurements, user-visible results, and residual limitations.

Implementation begins with a small, inspectable baseline and explicit invariants. Introduce one model, dataset, retrieval source, tool, memory tier, optimization, or permission at a time; preserve before-state evidence; test expected and prohibited behavior; and retain a reversible path. Generated plans and model judgments remain subject to deterministic validation and human authority.

Troubleshooting locates the first divergence from the expected contract or state machine. Account for tokenizer and template mismatch, stale data, context loss, model nondeterminism, caching, quantization, scheduling, permissions, prompt injection, missing telemetry, partial tool effects, and distribution shift. Completion requires reproducibility, causal evidence, validated recovery, and clear disclosure of uncertainty.

Engineering practices

Define the objective, authority, data, model, owner, constraints, risks, and acceptance criteria for optimization decision record.

Separate model behavior from retrieval, tools, memory, policy, interface, and human oversight.

Version prompts, schemas, data, model artifacts, runtime configuration, evaluations, and release evidence.

Test nominal, negative, adversarial, long-context, degraded, overloaded, recovery, and rollback conditions.

Retain source, trajectory, tool, citation, metric, profile, decision, and user-outcome evidence.

Prefer least privilege, typed contracts, bounded budgets, staged rollout, abstention, and reversibility.

Failure patterns

Treating optimization decision record as a model capability claim disconnected from complete system behavior.

Using one benchmark, model judge, or successful demonstration as proof of production readiness.

Ignoring tokenizer, prompt template, source authority, permissions, cache, hardware, or version boundaries.

Allowing tools, plugins, retrieval content, or memory to redefine trusted instructions.

Optimizing latency, tokens, or cost without measuring quality, safety, and tail failures.

Declaring completion without hidden tests, evidence, residual limitations, rollback, and monitoring.

Validation and evidence

Method	Expected evidence
Examine	Requirements, authority, model, data, prompts, tools, memory, schemas, versions, and assumptions for optimization decision record.
Observe	Requests, selected context, trajectories, tool calls, model outputs, citations, caches, telemetry, resources, and user outcomes.
Test	Expected, prohibited, adversarial, malformed, long-context, overloaded, failed, recovery, and rollback cases.
Measure	Task quality, calibration, grounding, safety, latency, throughput, memory, tokens, cost, energy, and operator effort.
Reconcile	Intended system behavior against evaluated model, data, runtime, tools, sources, deployment, and residual risk.

Chapter 08 laboratory and review

Practical laboratory
Benchmark two serving configurations and produce a decision that includes quality, tail latency, throughput, cost, and operational risk.

Laboratory evidence package

Architecture or topology showing boundaries, identities, dependencies, and authoritative inputs.

Versioned configuration or code with explanatory comments and reproducible setup instructions.

Nominal-path validation plus at least two injected failure or boundary conditions.

Structured logs, traces, metrics, packet captures, test output, or other appropriate evidence.

A concise decision record covering findings, limitations, residual risks, and next actions.

Frontier extension

Explore standardized agentic-inference benchmarks and energy-aware serving policy.

Review gate
Advance only when another engineer can reproduce the result, explain the architecture, identify the failure boundary, and distinguish measured evidence from assumptions or projections.

Integrated learning roadmap

The guide is intended to be revisited. First establish fluency, then build a small implementation, operate it under failure, automate repeatable work, and finally evaluate emerging techniques against a stable baseline. Progress is demonstrated through evidence rather than reading completion alone.

Stage	Demonstrated capability
Foundation	Explain the system from first principles and trace its critical path without relying on product terminology.
Build	Implement the smallest representative system with explicit contracts, identities, telemetry, and tests.
Operate	Diagnose injected failures, recover safely, and preserve evidence of the causal chain.
Automate	Convert a proven manual workflow into bounded, idempotent, observable automation.
Architect	Design for scale, resilience, security, interoperability, and lifecycle change.
Explore	Evaluate frontier techniques using stated hypotheses, limitations, and adoption gates.

Source authority register

Source policy
Official standards, specifications, and project documentation remain with their issuing organizations. Mythos Systems provides original engineering interpretation, synthesis, implementation guidance, and relationship mapping. Source verification dates do not guarantee that an authority has not changed since review.

01. vLLM Project - vLLM Documentation
Role: High-throughput LLM serving, scheduling, KV-cache, quantization, and distributed inference.
Verified: 2026-07-26
Official source: https://docs.vllm.ai/en/latest/

02. vLLM Project - Quantization
Role: Supported quantization families and deployment considerations.
Verified: 2026-07-26
Official source: https://docs.vllm.ai/en/latest/features/quantization/

03. vLLM Project - Quantized KV Cache
Role: KV-cache memory reduction and operational considerations.
Verified: 2026-07-26
Official source: https://docs.vllm.ai/en/latest/features/quantization/quantized_kvcache/

04. vLLM Project - Automatic Prefix Caching
Role: Prefix-cache architecture and reuse behavior.
Verified: 2026-07-26
Official source: https://docs.vllm.ai/en/stable/design/prefix_caching/

05. UC Berkeley - Efficient Memory Management for Large Language Model Serving with PagedAttention
Role: Paged KV-cache and serving architecture.
Verified: 2026-07-26
Official source: https://arxiv.org/abs/2309.06180

06. Stanford University - FlashAttention
Role: IO-aware exact attention algorithm.
Verified: 2026-07-26
Official source: https://arxiv.org/abs/2205.14135

07. Google Research - Fast Inference from Transformers via Speculative Decoding
Role: Speculative decoding architecture.
Verified: 2026-07-26
Official source: https://arxiv.org/abs/2211.17192

08. MLCommons - MLPerf Inference
Role: Inference benchmark rules, reference software, and results.
Verified: 2026-07-26
Official source: https://mlcommons.org/working-groups/benchmarks/inference/

09. ggml-org - llama.cpp
Role: Local inference, GGUF, quantization, backends, server, and tooling.
Verified: 2026-07-26
Official source: https://github.com/ggml-org/llama.cpp

Authority application and refresh triggers

Authority class	Required library action
Protocols and specifications	Recheck interoperability, security considerations, defaults, and migration guidance when a referenced specification changes.
Security and assurance frameworks	Update control mappings, evidence expectations, risk language, and assessment procedures after material framework revision.
Languages, runtimes, and projects	Re-run examples, tests, deprecation checks, and operational recommendations against supported releases.
Benchmarks and evaluations	Re-execute claims when workloads, methods, models, compilers, drivers, hardware, or scoring rules change.
Operational evidence	Incorporate validated incidents, failure tests, reader corrections, and measured implementation outcomes into the next revision.

Limitations, freshness, and revision control

Boundary	Statement
Publication limitation	This guide synthesizes broad engineering practice. It does not replace product documentation, legal advice, safety certification, or environment-specific design review.
Evidence limitation	Not every pattern is benchmarked in every environment. Examples illustrate engineering methods and must be validated against actual versions, workloads, hardware, policy, and failure conditions.
Freshness limitation	Vendor behavior, software libraries, AI models, security threats, and emerging standards can change quickly. Volatile claims require source revalidation before operational adoption.
Adoption limitation	Frontier content is not an implicit adoption recommendation. Adoption requires defined value, qualification gates, controlled proof, rollback, ownership, and residual-risk acceptance.
Status boundary	Candidate Focused Field Guide describes the publication, not certification of a product, implementation, engineer, or organization.

Revision record

Version	Revision statement
1.0.0-candidate	Initial candidate living-guide edition. Published 2026-07-26; scheduled review 2026-10-26.

Search and relationship metadata

Dimension	Engineering position
Primary domain	MYTHOS-AI - Artificial Intelligence & Agentic Systems
Secondary domain	MYTHOS-CLD; MYTHOS-DAT; MYTHOS-SWE
Publication class	Field Guide / Canonical Living Overview Guide
Skill levels	L1 Foundational; L2 Practitioner; L3 Advanced; L4 Frontier
Tags	inference serving, vLLM, KV cache, quantization, continuous batching, speculative decoding, GPU serving, throughput, latency, autoscaling
Canonical route	/library/field-guides/mythos-fg-ai-0004/

Living publication
Corrections, expanded laboratories, improved diagrams, authority changes, and new engineering evidence should revise this permanent publication rather than create disconnected replacements.